

## Claims

- [c1] 1. A method of preventing cathode break in an active matrix organic light emitting diode device, comprising the steps of:
- providing a substrate, wherein the substrate has an array of thin film transistors and each thin film transistor further includes a gate electrode, a channel layer, a source terminal and a drain terminal;
- forming a passivation layer over the substrate covering the thin film transistors;
- planarizing the passivation layer;
- forming an opening in the passivation layer that exposes the drain terminal;
- forming an anode layer over the passivation layer and the interior of a portion the opening;
- forming a light emitting layer over the substrate covering the anode layer; and
- forming a cathode layer over the light emitting layer.
- [c2] 2. The method of claim 1, wherein material constituting the passivation layer includes dielectric resin.
- [c3] 3. The method of claim 1, wherein material constituting the anode layer includes indium-tin-oxide.
- [c4] 4. The method of claim 1, wherein material constituting the light emitting layer includes an organic compound capable of emitting light.
- [c5] 5. A method of preventing cathode break in an active matrix organic light emitting diode device, comprising the steps of:
- providing a substrate, wherein the substrate has an array of thin film transistors and each thin film transistor further includes a gate electrode, a channel layer, a source terminal and a drain terminal, and the anode layer and the source terminal are electrically connected;
- forming a patterned passivation layer over the substrate covering the thin film transistors but exposing a portion of the anode layer;
- forming a patterned photosensitive layer over the substrate, covering the passivation layer and smoothing out the upper surface of the passivation layer;
- forming a light emitting layer over the photosensitive layer and the anode layer;
- and

forming a cathode layer over the light emitting layer.

- [c6] 6. The method of claim 5, wherein material constituting the passivation layer includes silicon nitride.
- [c7] 7. The method of claim 5, wherein the same photomask is used for patterning the photosensitive layer and the passivation layer.
- [c8] 8. The method of claim 5, wherein material constituting the anode layer includes indium-tin-oxide.
- [c9] 9. The method of claim 5, wherein material constituting the light emitting layer includes an organic compound capable of emitting light.
- [c10] 10. A method of preventing cathode break in an active matrix organic light emitting diode device through a process of rounding the corners of the source/drain terminal of a thin film transistor, the method comprising the steps of:  
 forming a conductive layer over the substrate;  
 forming a patterned photoresist layer over the conductive layer;  
 conducting a dry etching operation using the photoresist layer as an etching mask to form the source/drain pattern of the thin film transistor, wherein the source/drain pattern has a sloping profile at each end; and  
 removing the photoresist layer.
- [c11] 11. The method of claim 10, wherein the gaseous reactant used in the dry etching operation is a gaseous mixture of  $\text{SF}_6$  and  $\text{O}_2$  and that the  $\text{SF}_6/\text{O}_2$  ratio is between 0.5~1.0.
- [c12] 12. The method of claim 10, wherein the gaseous reactant used in the dry etching operation is a gaseous mixture of  $\text{C}_2\text{F}_4$  and  $\text{BCl}_3$  and the  $\text{C}_2\text{F}_4/\text{BCl}_3$  ratio is between 0.4~0.8.
- [c13] 13. The method of claim 10, wherein the conductive layer is a titanium/aluminum/titanium composite layer.
- [c14] 14. The method of claim 10, wherein the conductive layer is made of



- [c19] 19. A method of preventing cathode break in an active matrix organic light emitting diode device, comprising the steps of:  
providing a substrate, wherein the substrate has an array of thin film transistors and each thin film transistor further includes a gate electrode, a channel layer, a source terminal and a drain terminal;  
forming an anode layer over the substrate in positions corresponding to each thin film transistor, wherein the anode layer and the source terminal are electrically connected;  
forming a light emitting layer and a cathode layer over the substrate covering the thin film transistors and the anode layer; and  
forming a repair conductive layer over the cathode layer to repair a broken cathode layer.
- [c20] 20. The method of claim 19, wherein the repair conductive layer is formed by conducting a sputtering process.
- [c21] 21. The method of claim 19, wherein the repair conductive layer is formed by conducting an evaporation-deposition process before a sputtering process.
- [c22] 22. The method of claim 19, wherein the repair conductive layer is formed by conducting an electron beam evaporation-deposition process before a sputtering process.
- [c23] 23. The method of claim 19, wherein the repair conductive layer and the anode layer are made from the same material.